

TRAVELS			
X-Axis		18" (457 mm)	
Y-Axis		11" (279 mm)	
Z-Axis		16.25" (413 mm)	
SPINDLE			
Spindle Power		2 hp (1.49 kW)	
Maximum Speed		7500 RPM	
Transmission		Poly-V Belt	
Spindle Taper		R8	
Thread Machining		<ul><li>Tension/Compression</li><li>Auto-Reversing</li><li>Thread Mill</li></ul>	
MAXIMUM FEED RA	TE		
X- and Y-Axis		110 IPM (2.79 m/min)	
Z-Axis		90 IPM (2.29 m/min)	
POWER			
Power Required		Single-Phase 230 Vac, 50/60 Hz, 20A breaker	
MACHINE SPECIFICATIONS			
Table Size		34" × 9.5" (863 mm × 241 mm)	
Table Slots		5/8" (15.9 mm) (three slots)	
Spindle Nose to Table Max Clearance		17" (432 mm)	
Spindle Centerline to Machine Column		11" (279 mm)	
Typical System Footprint		69" × 56.5" (1753 mm × 1435 mm)	
Overall System Height		92" (2337 mm)	
Typical System Weight		1600 lb (726 kg)	
FRAME			
Frame and Table	Cast iron frame and table, with hand-scraped hydrodynamic ways and tapered adjustment gibs		
Way Surfaces	Low-friction PTFE-filled, Acetyl-bonded sliding surface. Similar to Rulon® and Turcite®.		



ACCESSORIES		
Automatic Tool Changer		
Power Drawbar		
4th Axis		
SmartCool™ Coolant System		
RapidTurn™ Chucker Lathe Accessory		
Full Enclosure		
High-Speed Spindle		

CONTROLLER		
PathPilot® Controller Standard Features	User-friendly design	
	Support for up to 4-axis continuous machining	
	Intuitive conversational programming	
	15 GB of system program memory	
	Built-in Dropbox™ support for seamlessly transferring programs	

